



HIGH VISCOSITY DOLPHIN GLAZE POLYESTER FILLER

Description	DOLPHIN GLAZE HV is a two component chemical liquid used for the final skimming of a polyester putty repair or for direct application onto minor imperfections on bodywork prior to over painting. DOLPHIN GLAZE HV has been specially formulated for the professional user and combines good leveling properties together with easy sanding.
Surface preparation and instructions for use	DOLPHIN GLAZE HV polyester filler can be used on the following surfaces:- <ul style="list-style-type: none">• Bare metal – e.g. Steel Aluminium and Zinc coated substrates, degrease and abrade with P80 paper. Do not use over etch primer.• Original paint surfaces (with the exception of thermoplastic acrylics) degrease and abrade with P180 grit paper.• GRP degrease and abrade with P80 grit paper.
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.
Mixing Ratio	100 parts by weight DOLPHIN GLAZE HV polyester filler, 2 parts by weight U-POL hardener for polyester filler. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occur where too little hardener is used. DOLPHIN GLAZE HV is a thick liquid and should be mixed in small quantities on a flat non-porous surface. To obtain optimum results, apply the mixed liquid in small quantities to form a thin film.
Pot life	Once mixed, 5 - 6 mins. at 20°C with 2% hardener.
Tools	Mixing board, filler knife, plastic or rubber spatula
Drying Time	Sandable after 20 mins. at 20°C.
Over painting	DOLPHIN GLAZE HV polyester filler can be over-painted with most paint systems including 2K. Ideally a full system is recommended including primer.
VOC Information	The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product in ready to use form is 100g/litre

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